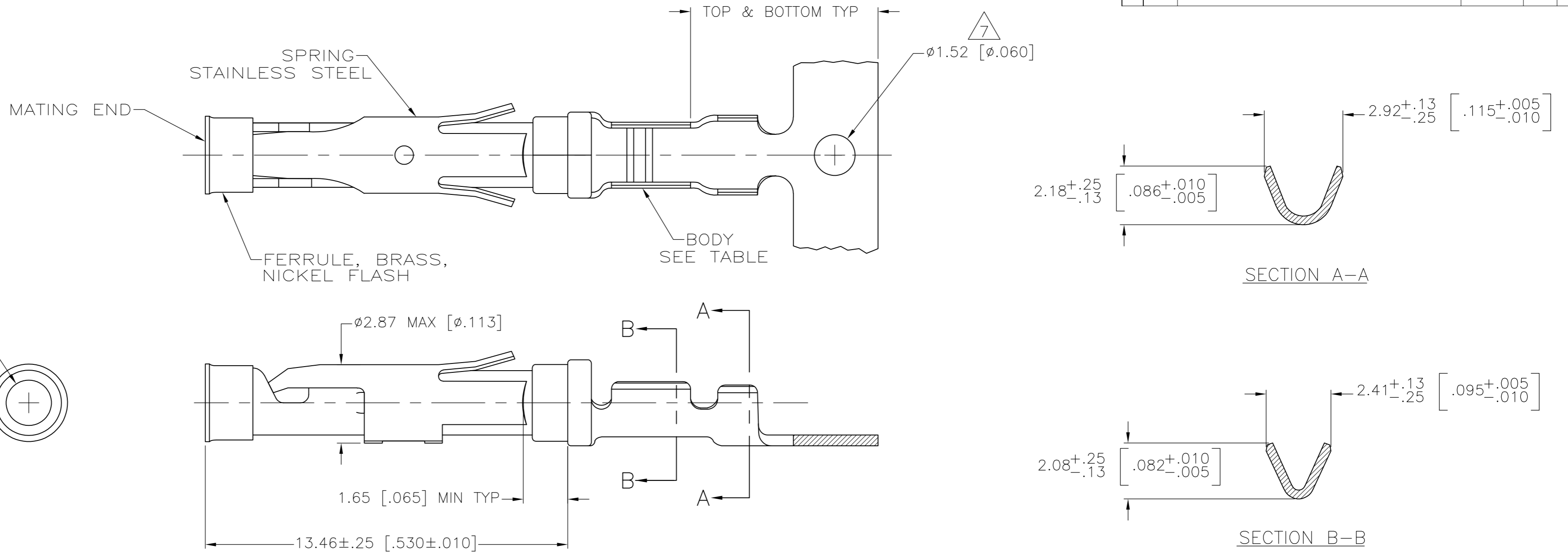


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LOC		DIST		REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
FT	0	AZ	REVISED PER ECO-12-012320			04JUL12	KH	MZ



- 1 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm [.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 2 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 3 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25 [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76µm [.000030] NICKEL PER QQ-N-290.
- 4 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm [.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 5 1.27µm [.000050] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 1.90µm [.000075] MIN NICKEL PER QQ-N-290.
- 6 0.15µm [.000020] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- 7 GOLD PLATING NEED NOT APPEAR IN THIS AREA EXCEPT 1-66104-6 & 1-66104-7 HAVE GOLD PLATING ON INSULATION BARREL.
- 8 REVERSE REELED FOR MINI-APPLICATOR.
- 9 WIRE RANGE 24-20 AWG. INSULATION RANGE 1.02 [.040]-2.03 [.080].
- 10 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 11 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.
- 12 1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER .076µm [.000030] MIN NICKEL PER QQ-N-290.
- 13 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 15 2.54µm [.000100] MIN SILVER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 17 SUPERCEDED BY 3-66104-2

REV	DESCRIPTION	QTY	MATERIAL	LOOSE PIECE REF	PART NO.
8		15	BRASS	-	3-66104-3
8		13	BRASS	-	3-66104-2
8		12	BRASS	-	3-66104-1
8		12	BRASS	1-66105-9	3-66104-0
STANDARD		12	BRASS	1-66105-9	2-66104-9
14		11	BRASS	-	2-66104-7
OBSOLETE		10	BRASS	1-66105-4	16 17 2-66104-6
8		2	BRASS	-	2-66104-5
OBSOLETE		1	PHOSPHOR BRONZE	1-66105-3	2-66104-3
OBSOLETE		2	PHOSPHOR BRONZE	1-66105-2	2-66104-2
OBSOLETE		6	BRASS	-	1-66104-9
OBSOLETE		5	BRASS	-	1-66104-7
OBSOLETE	STANDARD	5	BRASS	1-66105-0	1-66104-6
8		1	BRASS	66105-4	66104-9
8		4	BRASS	66105-3	66104-8
8		2	BRASS	66105-2	66104-7
8		3	BRASS	66105-1	66104-6
STANDARD		1	BRASS	66105-4	66104-4
STANDARD		4	BRASS	66105-3	66104-3
STANDARD		2	BRASS	66105-2	66104-2
STANDARD		3	BRASS	66105-1	66104-1
REELING	BODY FINISH		BODY MATERIAL	LOOSE PIECE REF	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± -	DWN V. FURLER 22JUL2003	CHK G. STEINHAUER 22JUL03	APVD G. STEINHAUER 22JUL03	NAME G. STEINHAUER	PRODUCT SPEC -	APPLICATION SPEC -	WEIGHT -	SCALE A2 00779	CAGE CODE C=66104	DRAWING NO 66104	RESTRICTED TO -
MATERIAL SEE CALLOUTS	FINISH SEE CALLOUTS	CUSTOMER DRAWING		SCALE 8:1	SHEET 1 OF 1	REV AZ						

TE Connectivity  
 SOCKET ASSEMBLY, .062 TYPE III+